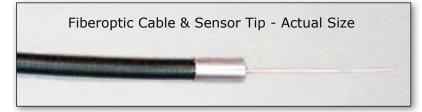
Digital Sensor Data Sheet

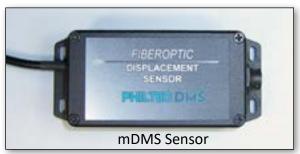
PHILTEC, Inc.

D

Fiberoptic Sensor - Reflectance Dependent*

Model DMS-D6





These sensors provide a linear distance output with RS232 or USB communication.

Ø 0.56 x 12.7 mm

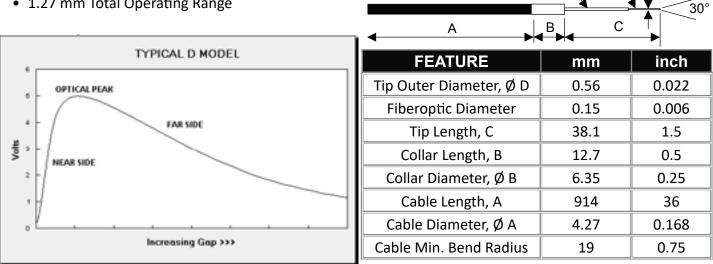
Tip & Cable Dimensions

Ø 0.81 x 25.4 mm

For The Measurement of Distance, Displacement and Vibration of Small Targets > Ø 155 µm

Features

- Reflectance Dependent Output
- Ø 155 Micron Target Spot Size (0.006 inch)
- 1.27 mm Total Operating Range



The analog input function includes NEAR and FAR SIDE regions. NEAR SIDE operation gives highest resolution with limited operating range. Operation on the FAR SIDE gives moderate resolution with much greater operating range.

*These are reflective type transducers based upon detecting the intensity of reflected light. The output is proportional to:

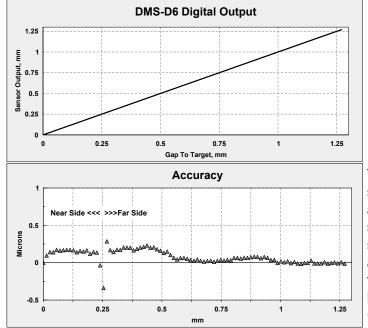
- distance between the sensor tip and target; and,
 - the reflectivity of the target surface.

DISTANCE (GAP) OUTPUT

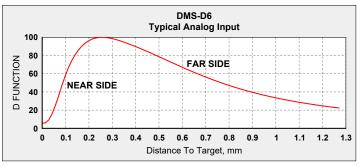
These sensors provide a linearized distance output with RS232 or USB communication. Dynamic light signals reflected from target surfaces are converted to distance by comparing the sensor signals to gap calibration tables stored on-board the sensor.



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Accuracy is a measure of the sensor's repeatability. It is measured at 2.5 samples/sec.



The chart above shows the analog signal input to the sensor's microprocessor. That signal is converted to a linearized distance output by comparing the input signals to gap calibration tables stored on-board the sensor. The sensor can be gapped for measurements anywhere within the sensor's total operating range. Optimum performance is achieved where the input signal has the steepest slope:

Near Side ~25 - 200 microns

Far Side - ~0.3 to 1.2 mm

Standard Specifications, Model DMS-D6							
Electronics		Fiberoptics		USB or RS232		Near Side	Far Side
Light Source	850 nm	Light Beam Spread	30°	Total Range		250 μm	1 mm
Input Voltage	+12 VDC	Cable Sheathing	PVC / Steel Monocoil	Linear Range		250 µm	1 mm
Input Current	500 ma max	Tip Epoxy Outgas	0.3% @ 200°C 2.4% @ 300°C	Reflectance Resolution		0.5%	
Bandwidth	5 KHz	Tip Operating Pressure	15 bar	Temperature Resolution		0.06°C	
lso-thermal Drift	0.05%	Tip Operating Temperature	-55 to 200°C continuous; to 300°C intermittent 1-2 hours	ADC AVG 2 16 256 4096	Samples/Sec 5208 651 41 2.5	* <u>Pk-Pk Resolution</u> 100 nm 60 nm 20 nm 5 nm	* <u>Pk-Pk Resolution</u> 800 nm 450 nm 1200 nm 35 nm
Weight	1.1 kg - 2.4 lbs.	Fibers	Glass 2.	mDMS un	its include:		

* Pk-Pk Resolution is the smallest measurable displacement limite algot the iservite & Self 320 semmunication

NOTES:

1. These specifications represent best case performance where:

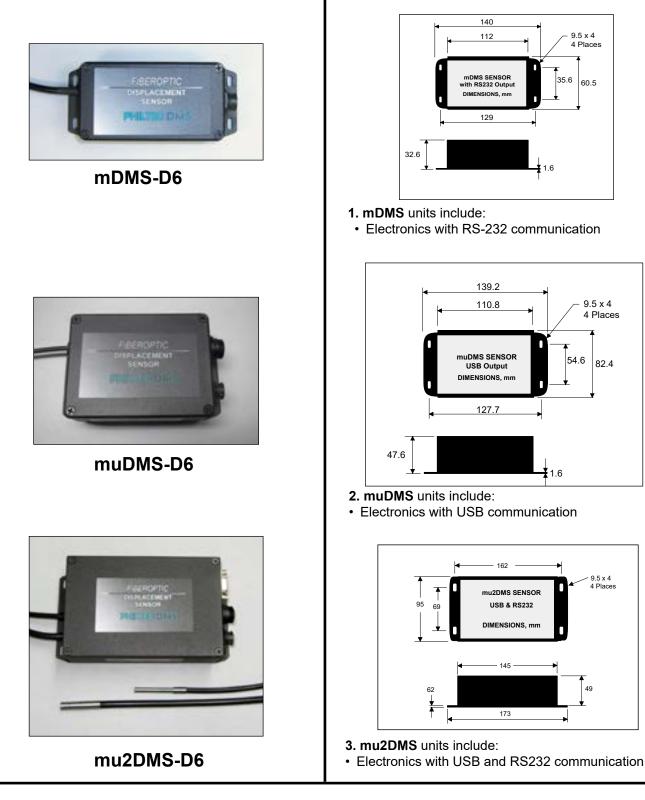
- the target is flat, smooth and highly reflective
- the sensor is perpendicular to the target
- the sensor is gapped to its range of highest sensitivity (~mid-range)
- fiberoptic cable lengths are standard and the cables are not connectorized
- 2. DMS Control Software includes a data averaging filter for averaging data samples from: 2 samples (the fastest rate) to 4096 samples (highest resolution).

3. Internally, the sensor continuously reads target data at a clock rate of 10,416.75 Hz.

- 4. ADC AVG = the number of internal readings averaged before sending data out to the PC.
- 5. Samples/Sec for any ADC AVG setting can be calculated as follows: S/S = 10,416.75 / ADC AVG

Three Instruments To Choose From:

- Model mDMS-D6 ... miniDMS with RS232 output
- Model muDMS-D6 ... miniDMS with USB output
- Model mu2DMS-D6 ... Two Channel DMS with USB & RS232 outputs



PHILTEC, INC., ANNAPOLIS, MD USA 410-757-4404 Fax 410-757-4404 e-mail sensors@philtec.com



DMS SETUP and CONTROL SOFTWARE

Philtec provides freeware with every digital sensor purchase. This powerful software is a very useful tool for controlling sensors, viewing live data, and for saving data to files.

Sensors have storage capacity for 25 calibration tables. Every new sensor is provided with calibrations to:

- 1. A front surface mirror
- 2. A diffuse aluminum target

The DMS software provides means for copying and pasting sensor calibration data, as well as for creating and storing new calibration tables.

SOFTWARE & FIRMWARE UPDATES

DMS sensors can be updated remotely at any PC. The most current edition of software and firmware is posted at http://www.philtec.com/downloads/firmware-software. A short tutorial video link is also available there.