Calibration Chart for DeltaTron® Accelerometer Type 4397 A



Serial No.: 2258426

Brüel & Kjær

Reference Sensitivity 1) at 159.2 Hz ($\omega = 1000 \text{ s}^{-1}$), 20 ms⁻² RMS, 4 mA supply current and 22 °C: 1.010 mV/ms⁻² (9.90 mV/a)

Amplitude (±10%): 1 Hz to 25 kHz Frequency Range: Phase (± 5°): 4 Hz to 2.5 kHz

Mounted Resonance Frequency: Transverse Sensitivity 2):

Maximum (at 30 Hz, 100 ms-2): Angle of minimum, a: (see drawing)

1.9 % re Reference Sensitivity 1300

Transverse Resonance Frequency:

17 kHz

53 kHz

Calculated values for TEDS 3):

Resonance frequency: 50.7 kHz Quality factor @ fres: 98 -2.0%/decade Amplitude slope: High pass cut-off frequency: 0.04 Hz Low pass cut-off frequency: 42 kHz

Measuring Range:

± 7500 ms⁻² peak (± 750 g peak) ± 5000 ms⁻² peak (± 500 g peak)

Polarity of the electrical signal is positive for an acceleration in the direction of the arrow on the drawing.

T < 100°C:

T < 125°C:

This calibration is obtained on a modified Bruel & Kjær Calibration System Type 9610 System No.: 150117. 3 and is traceable (amplitude only) to the National Institute of Standards and Technology, USA and Physikalisch-Technische Bundesanstalt, Germany.

The expanded uncertainty 5 Hz to 4 kHz: 1.0%, 4 kHz to 7 kHz: 1.4% and 7 kHz to 10 kHz: 2.0% is determined in accordance with EAL-R2. A coverage factor k=2 is used. This corresponds to a coverage probability of 95% for a normal distribution.

2) The uncertainty is 0.3% of Reference Sensitivity and 5° on the angle.

3) Transducer Electronic Data Sheet according to IEEE P1451.4. Built-in ID-information not included.

4) Deviation from Reference Sensitivity.

For further information, please see http://www.bksv.com and Product Data Sheet BP 1288 and

50





Sensitivity 4) [%] Phase [Degrees] Amplitude - Phase 20 -20

Individual Frequency Response 1)

Electrical:

Bias Voltage: at 25°C and 4 mA: + 12 V ± 0.5 V

at full temperature and current range: + 8 V to + 15 V

Power Supply requirements: Constant Current: T < 100°C: + 2 to + 20 mA T < 125°C: + 2 to + 10 mA

Unloaded Supply Voltage: + 24 V to + 30 V

Output Impedance:

Spectral:

10 Ω 5 s

 $< 15 \mu V$

AO 1381

-20

50

Start-up time (to final bias ± 10%):

Inherent Noise (RMS):

Broadband (1 Hz to 22 kHz):

corresponding to $< 0.015 \text{ ms}^{-2} (< 1500 \mu\text{g})$ (79 µg/√Hz) 10 Hz: 7.9x10⁻⁴ ms⁻²/ \sqrt{Hz} 2.1x10-4 ms-2/VHz 100 Hz: $(21 \mu g/\sqrt{Hz})$

1000 Hz: 1.4x10-4 ms-2/VHz (14 µg/√Hz)

Ground Loops can introduce error signals. These can be avoided by insulating the accelerometer from the mounting surface using Insulating Stud UA 1216.

Recommended cable:

Temperature Range: - 50 to + 125°C (- 58 to + 257°F) Temperature Coefficient of Sensitivity: + 0.05%/°C

2 ms⁻²/°C Temp. Transient Sensitivity (3 Hz Low. Lim. Frq. (-3 dB, 6 dB/oct)):

Magnetic Sensitivity (50 Hz, 0.038 T): 50 ms⁻²/T

0.01 ms⁻² Acoustic Sensitivity (154 dB SPL):

0.005 ms⁻²/με Base Strain Sensitivity (at 250 µE in base plane):

Max. Non-destructive Shock: Axial: 100 kms⁻² peak (10000 g peak) Transverse: 50 kms⁻² peak (5000 g peak)

Humidity: 90 % RH non-condensing

Mechanical:

Environmental:

Case Material: Titanium ASTM Grade 2 Sensing Element: Piezoelectric, Type PZ 23

Delta Shear® Construction:

Welded Sealing: 2.4 gram (0.085 oz) Weight:

Coaxial M3 Electrical Connector:

M3. Depth 2.4 mm Mounting Thread:

Mounting Surface Flatness: $< 3 \mu m$

Centre of gravity

of seismic mass

Max. 0.6 Nm (5.3 lbf-in). Min. 0.2 Nm (1.8 lbf-in) **Mounting Torque:**

Mounting Technique:

Examine the mounting surface for cleanliness and smoothness. If necessary, machine surface to a flatness < 10 μm and a roughness < 2 μm. Fasten the accelerometer using the appropriate stud. Take care not to exceed the recommended mounting torque and that the stud does not bottom in the mounting

A thin film of oil or grease between the accelerometer and the mounting surface helps achieve good contact and improves mounting stiffness.

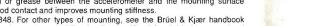
See also ISO 5348. For other types of mounting, see the Bruel & Kjær handbook "Piezoelectric Accelerometers and Vibration Preamplifiers" (available from your local Brüel & Kiær representative).

Sensitivity 4) [%]

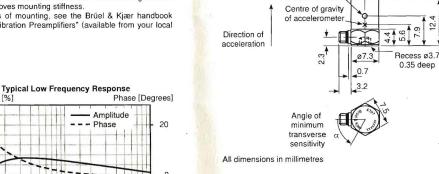
10

-10

10k [Hz]



10 20



31 May 2001 Operator CJ

Specifications obtained in accordance with ANSI S2.11-1969 and parts of ISO 5347. All values are typical at 25°C (77°F) unless measurement uncertainty is specified.

BC 0325-13